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A DESCRIPTION of an AIR-PUMP of a NEW CONSTRUCTION, with an ACCOUNT of its PERFORMANCE, and of some EXPERIMENTS and OBSERVATIONS tending to ascertain the CIRCUMSTANCES on which the PERFECTION of that MACHINE depends, and to render its THEORY more compleat. By the Rev. JAMES LITTLE of Lasken in the County of Mayo.

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THE many discoveries which have done honour to the exertions of the electricians and chemists, even since the middle of this century, encourage us to hope that their labours will not terminate 'till they become the means of affording to posterity a more extensive knowledge of the latent principles and powers of nature, and consequently a more devout conviction of the wisdom of its great Creator, than there was any prospect of in the preceding age. Such knowledge of the works of God, sought out of all them that have pleasure therein, and affording unexpected advantages to human life, is the result of experimental enquiry; and experiments cannot be made without proper instruments

Read Dec.  
17<sup>th</sup> 1796.

ments and machines. Of these, none has opened a wider field of enquiry in natural philosophy than the air-pump; and I am inclined to think, that this instrument has not yet afforded all the services of which it is capable, when I consider that air is so large a component part of most bodies, that since many kinds of air are compounded of other aeriform fluids, and assume different qualities according to the varieties of their combination, these component fluids would in many experiments be with most advantage united in vacuo; and also that some electrical experiments not only require a vacuum, but also one of the most perfect kind.

WITH a view to this latter circumstance solely, so long ago as the year 1776, I set about contriving an air-pump which should be simple in its construction and yet exhaust more perfectly than those of the common form; and in 1778 I made one (the barrel of which was of pewter-metal) on the principle, which, I was satisfied from the following theory, was the most essential, of leaving as little air as possible under the piston when put down to the bottom of the barrel; and the performance of this machine was so excellent as to induce me to fabricate a larger and more perfect one of the same construction, and made in brass-metal, which I had executed (in the country) in the year 1785; but not finding it to perform as well as I had expected, I devised an alteration and improvement in it, which I had almost finished the workmanship of in 1788, being that  
which

which is here described ; and from that time 'till the last summer (1785) it lay by me neglected, bad health, &c. diverting my attention from it ; for the whole of it, except the forging the iron-work, was made by myself without assistance. At length, being loth to lose my labour, I put the last hand to it. Before it was finished, I was acquainted with the construction of Mr. Smeaton's air-pump, with its improvements, but had not heard of Mr. Cuthbertson's ; which, as well as Mr. Smeaton's, I find is conceived on the same principle with mine, yet the application of that principle in the machine here described, being exhibited in a much more simple construction, it will I am persuaded be found to perform better and with more certainty than the former, on which persuasion only I am induced to publish it. The reader will easily understand what is hereafter said of its theory, after he has considered its construction.

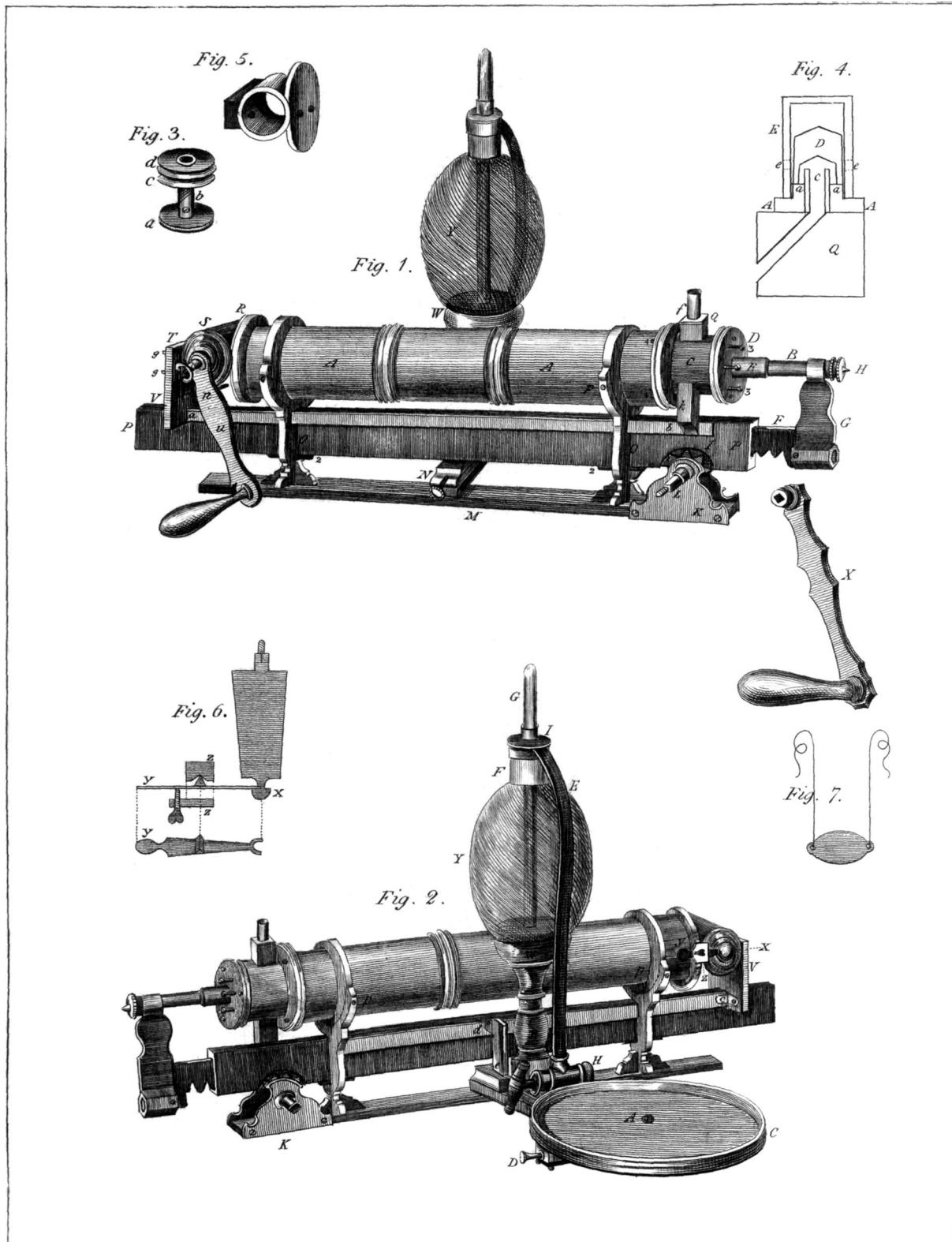
THE principal parts of it are one barrel and piston, one stop-cock, one valve, and two pipes of communication.

N. B. THE pump here described is a portable one, and so contrived as to be confined in a very small space ; but it may be made of a different form, and with two barrels, though not conveniently.

FIG. 1. is a perspective view of the whole machine as it lies before the operator. Fig. 2. is a back-view of the same.

THE barrel A A, (fig. 1.) is almost fifteen inches long, and internally in diameter just two inches ; it is most perfectly cylindrical, and polished like a looking-glass within. The piston (fig. 3.) is solid, without any perforation ; it consists of circular plates of leather pressed together between the round plate *a*, (in the socket of which *b*, the piston rod was inserted and fastened by a cross screw, before the leathers were put on) and the two upper plates *c* and *d*; of which the outer one *d*, being screwed upon a screw formed on the outside of the socket, presses down the under plate, and thus the leathers, which latter are not represented in the figure. The upper plate, when screwed on, lies even with the upper part of the socket, that, when the piston is raised to the top, it may touch the plate covering the upper part of the barrel, leaving no air above the piston. These two plates of the piston, especially the lower one, are made so large as just to move in the barrel without touching it, and care was taken that when the piston is put down, it should be every where in contact with the plate at the bottom of the barrel, this plate being turned in the lathe upon the piston rod which fitted its socket exactly, so that not the least space might be left for lodgment of air under the piston. The leathers are of the best buck-skin, dressed in the usual manner, firm in its texture, but not harsh; and being well dried, were soaked in a mixture of three parts suet melted with one part oil, before they were put together:

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they were then, when cold, turned in a lathe on the piston, with a very sharp tool \*.

THE iron rod of the piston is  $\frac{4}{7}$ ths of an inch in diameter, exactly cylindrical, and very smoothly polished ; it moves through a collar of leathers (the same kind as those of the piston) enclosed in the brass box C, the lower plate of which is fixed on the top of the barrel by the four screws 4, 4, passed through the broad prominent rim of it ; and the plate was so well adapted to the top of the barrel, by grinding it on it with a circular motion, as to require only the interpolation of a little stiff ointment to make the joining air-fast. A cover is, in the same manner, adapted by three screws to the projecting rim of the box containing the collar of leathers, in the middle of which cover is fixed the socket or collar E, above an inch long, through which the piston rod moves. As it is altogether necessary that this rod should move most

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exactly

\* If tanned leather were used for the piston, &c. it might be soaked in oil alone ; but besides that it is apt to grow too hard by compression, and also to corrode the brass of the barrel more from the acid imparted by the bark with which it is tanned, it also emits a greater quantity of elastic fluid in vacuo than leather which is not tanned. On these accounts I have used buck-skin leather for the piston, but the texture of this being very loose, oil only would not fill its pores so as to make the piston air-tight, even when the leathers were closely pressed ; and it was necessary to fill its grain with the above stiffer composition. Yet this leather will also generate air, and is harder to be made air-fast ; it also moves so stiffly in the barrel that perhaps good shoe-leather is preferable to it.

exactly in the middle or axis of the barrel, care was taken that the position of the box, and of the socket annexed to it, should be secured, by having a prominent part of the plate of the box of leathers inserted into the pump barrel, and a like projecting part of the lid of the box inserted into the box itself; also that the piston rod should most exactly fill the socket in the lid. Over the collar of leathers, within the box, lies a tinned brass plate, which is pressed down upon them by the ends of three screws 3, 3, screwed through the lid of the box.

THE piston is moved up and down by the toothed flat bar or rack F, whose end is furnished with an arm G, (to be taken off occasionally) which arm is secured against a shoulder formed on the end of the piston rod, by a nut H screwed on the rod; the rack is moved by a small steel wheel L, one inch and  $\frac{7}{8}$  in diameter, having twelve teeth, and which is turned by the handle X fixed on its axis L. This wheel is sustained by the cheeks K, K, fig. 1. & 2. furnished with projecting sockets, through which its axis passes. These cheeks are screwed to the iron bar M, which is a part of the frame supporting the whole machine; by this bar it is fastened by clamps to whatever table it is placed on. From the middle of the bar, and at right angles with it, extends horizontally an arm N, (rivetted and brazed upon the bar) the

under

under surface of the arm being on a level with the upper one of the bar; this arm supports the gage glass Y, and terminates in a cross piece (making together the form of the letter T) to which piece and to the arm, the receiver-plate is screwed by screws underneath, inserted into its thick margin.

THE bar M supports the upright pieces or pillars o, o, terminating in the semicircular arms p, p, on which the barrel is fastened by four screws at p, p, screwed a little way into its projecting rings. These pillars are made of iron, and very strong, being half an inch in thickness; they are also most firmly fixed, and should be brazed in the bar which supports them; this being necessary, as all the force of the handle of the wheel, by which the rack is worked, bears against these pillars; and, if they were to be shaken, the cement by which the receiver pipe is connected with the pump would be broken, which cannot otherwise happen. The pillars support also the iron case or sheath P P, extended underneath the pump barrel, within which case slides the toothed bar or rack F, moved by the wheel, and this rack (with its case) is fixed exactly parallel to the axis of the cylinder, that it may draw out the piston rod precisely in that direction in which itself moves: the bar is  $\frac{3}{5}$  of an inch in thickness, but is an inch in breadth from the bottom of its teeth to the back of it. It is made thus strong that the end of it may not be strained upward

upward from the proper direction, when it is urged forward by the wheel, and yet checked by the piston rod after the piston is raised to the top of the barrel. To confine the rack in the true line of its motion, it is made perfectly straight and of the same dimensions in its whole length, and its case the same, so as to fit each other most exactly, that it may be kept in its due position when the greatest part of it is drawn out of the case; for which purpose also it is made, (as likewise the case) so much longer at either end than the part necessary to be toothed, as to permit a great part of it to remain in the case when the piston rod is drawn out to its utmost extent: accordingly, in this pump, it acts in this respect as well as could be wished \*. A notch is cut out of the case at I, to allow the teeth of the wheel to take into those of the rack; and to keep the case firmly in its place, little notches are cut in the upper edge of it, into which the contiguous parts of the pillars are let, and it is secured so by wedges 2, 2, underneath. It will be known that the case of the rack has its due position when, the arm G being taken off, both the rack and the piston rod, pulled out to their limit,

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\* By this contrivance of fixing the barrel of the pump horizontal and its rack underneath the barrel, it is made so portable that I have packed it (the gage glass and receiver being taken off) in a box two feet long, eighteen inches wide and seven in depth; and it should be remembered, that the most operose parts of it here described are the frame and machinery necessary to render a pump with *so long a cylinder* portable; a great part of which machinery, if it were not portable, would not be spared, but merely exchanged for the huge frame of those so constructed.

are found to be parallel. The pillars are made as short as possible; to favour which, the frame M has a furrow cut in the middle of it under the wheel I, to let the teeth of the wheel descend almost to the table on which the machine rests; and the pump barrel is placed as near as may be to the rack.

ON the upper part of the box containing the collar of leathers, is a projecting part of the metal, in the shape of a cube, forming a little pedestal Q: on this is placed the valve f; from beneath which descends a straight duct into the barrel without penetrating the box: the form of the parts of this valve (all made of brass and of the size of the originals belonging to the pump) is represented in fig. 4. in a vertical section. A A is a square plate (to be taken off, if it should require to be ground and polished anew in contact with the valve;) which is fastened on the pedestal with cement; it has a hole in the middle, being the opening of the duct, in which is inserted the little elevated pipe c, to be occasionally taken out; whose use is, to prevent the oil applied to the valve from being blown down into the duct, by the air rushing into the barrel: the elevated part of the plate a a is circular, and has its upper surface made plane and polished, on which rests the valve D; which is so far hollowed within, that only its lower edge, being about  $\frac{1}{30}$ th of an inch thick, (which is also well polished) may be in contact with the plate under it, and also that its cavity may rise above the little

pipe :

pipe: the valve is almost cylindrical, tapering but a little from the base upward, and being laid on the plate with a small drop of oil interposed, the hollow cylindrical cap E, very little wider internally than the valve, is put over it, being fastened down on the projecting circular part of the plate  $\alpha\alpha$ . To let the air pass through this cap, three little holes  $e, e$  are made in its sides, the centers of which are just as high as the lower edge of the valve D, when it is raised to touch the top of the cap; the holes being higher than the plate under the valve, that the oil may not run out by them. When this valve is found to admit air into the barrel, it is occasioned either by the oil's being blown away, or some particle of dust, &c. getting between it and the plate, (which would produce the same effect in any valve) and is remedied by taking it off, wiping it clean and applying another drop of oil: the greater the quantity of air is, which passes by the valve, the more is the oil dissipated, and consequently this chiefly happens in the beginning of the exhaustion, when much air is drawn from the receiver, and thrown out of the barrel at each stroke; so that whenever great rarefaction is requisite, I often found it convenient towards the end of the operation to apply a fresh drop of oil to the valve, keeping the piston in the mean time elevated to the top of the barrel whilst the valve is taken off, until it be replaced; which is done in an instant: thus it will perform perfectly well, if quite clean and free from dust; but as the smallest particle of dirt or mucus (which is apt to be produced from the oil's corroding

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the brass and becoming clammy) will render the valve not air-tight, I am therefore persuaded that no valve will so perfectly or certainly exclude air as a stop-cock; and this I take to be the chief reason why Mr. Smeaton's pump, as improved by Messrs. Kaas's and Hunter's contrivance for raising the valve at the bottom of the barrel, does not in practice answer as well as any other: for if some air did not return into the receiver by that valve, in pumps on his construction, it would be hard to tell why it should not perform as well as a pump of any other construction.

To the bottom of the barrel is fastened, by four screws passed through its prominent rim, the circular plate R, forming, in part, the shell of the cock S, and which has the high ridge T on the back of it; all these being only one piece of metal, which is represented separately in fig. 5, and was cast in that form: the round plate is about  $\frac{1}{4}$ th of an inch thick, but the cavity of the cock intrudes so far on this that, when the key of the cock is put in, the thickness of the plate in the part directly over the key, where the ducts open into the barrel, is not more than  $\frac{1}{5}$ th of an inch: the length of the shell of the cock is three inches; that of the key  $\frac{1}{4}$ th of an inch less: the diameter of the key at the thicker extremity is  $1\frac{4}{5}$ ths of an inch, and at the smaller end  $1\frac{1}{4}$ th of an inch. It is turned by the handle u, fastened on its axis as near to the end of the shell as may be, viz at the distance of  $\frac{1}{8}$ th of an inch. Care

was taken that the metal of the cock should be free from pores, by which if air were admitted in the working, it would be very hard to discover it, as this might take place only in *certain positions* of the key; and the ointment might sometimes prevent and sometimes suffer it, so that it might elude trials; the cock was also so truly and smoothly ground as to produce an intimate contact of the key and shell throughout, (for air will penetrate where liquids would not) it was also made of a true conical shape, its sides being perfectly strait from end to end. The cock must be lubricated and made air-tight by ointment \*, and as all oil or greasy ointment has an acid in it, (of which perhaps it can never be divested without destroying its lubricity) which corrodes the brads, and stiffens the oil or ointment itself, by impregnating it with green rust or verdigris, I found it necessary, after the cock was finished, to have the key and the inside of the shell coated with tin †.

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\* This I have made of one part common rosin, one part oil, and one part and a half fresh suet: the oil and rosin is first melted, and when a little cooled, the suet is added, that the heat requisite to melt the rosin may not burn the fibrous part of the suet and destroy its firmness: more oil is to be added in cold than in warm weather. The quality of the ointment for the cock is of the utmost consequence; for if ever the parts of the metal of the cock come into immediate contact, it will not be air-fast; oil will not render it so, (nor consequently would a valve) but the ointment must be stiff and adhesive; yet not too stiff, as then it would be hard to turn the key, and it could not be distinguished whether its stiffness was owing to the ointment, or to the friction of the parts of the metal getting into immediate contact, which would be pernicious.

† This was done by making the metal very clean and bright by rubbing with whiting and water; and having heated it as hot as boiling water, and preserved it so,

THE key of the cock terminates in a little knob *x*, fig. 2: against which the end of the thin spring lever *y*, presses to keep the key constantly firm in its shell: this spring is made to urge onward the key with any degree of force requisite, by the screw at *y*, screwed through the outer part of the little arch or frame, which frame is itself fastened by screws on the prominent ring of the barrel, as appears at *z*, fig. 2. The lever has a little ridge or elevated part; which rests in a notch in the frame; by which the lever is fixed in its proper place, the notch being the fulcrum: by withdrawing the screw, the ridge may be raised out of the notch, and the lever pulled back from the knob, to let the key be taken out when it requires more ointment; which will be known when it has worked into the shell nearly to its limit; and this should be

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carefully

so, I rubbed the parts to be tinned very well for half an hour, or more, with a linen rag wetted with distilled vinegar, in which had been boiled some salammoniac, together with an amalgam of quicksilver and tin; 'till the metal was every where well coated with the amalgam; then wiping off the loose particles, I heated the metal in the fire, 'till in the dark, it was just beginning to appear red hot; with this heat the mercury evaporated, leaving a very hard coat of tin on the metal, without in the least injuring its shape or polish; this also prevented the key and shell of the cock from tearing one another by friction, which would certainly spoil the cock, as frequently happens with soft brass.

The inside of the barrel (for reasons hereafter given) should be tinned in the same manner; but it should before it is at first polished, be heated equally red in the fire, and suffered to cool equally and gradually, that it may not alter its shape when heated again in tinning. Any other method of tinning it, but this, would be both difficult and hazardous.

carefully learned, by marking how far it can be inserted into the shell without any ointment interposed. The form of the key and its lever is exhibited in fig. 6. in an horizontal section through the middle of them.

THROUGH the shell of this cock are two round perforations for two ducts through the cock, each, one inch distant from the other, and the same from the end of the cock on either side: they are in a plane or section passing through the axis of the key, and also through the axis of the barrel; and both pass through the ridge of metal T, at the back of the shell. The duct next the smaller end of the key (being a part of the duct communicating with the receiver) is in diameter  $\frac{1}{4}$ th and the other duct is only  $\frac{1}{8}$ th of an inch: through the key also are ducts answering to the perforations in the shell; but the ducts in the key are not both in the same section of it, but one of them is at right angles to the other; so that when one of the ducts through the cock is open, the other will be always shut, and vice versa.

THERE is a continuation of each of those ducts formed in the piece of metal V, which is joined (by cement interposed) to the ridge of the shell of the cock by four screws g, g, fig. 1, by two openings (into the two ducts in the piece of metal) opposite to those in the ridge; and these ducts in the piece

piece V, have two other orifices at *a* and *c*, where the two pipes *a b*, fig. 1, and *c d*, fig. 2. communicate with the two canals in the piece of metal, being connected with them only by the help of cement, that the barrel with its cock may be occasionally disjoined from them: thus a separate communication is formed between each of the pipes and the barrel.

THE pipe *a b*, is only  $\frac{1}{16}$ th of an inch in diameter, except at its orifices which are widened; one of them is connected at *b*, with a duct formed in the piece of metal *k*, attached to the box of leathers *C*, at the top of the barrel, which duct turning in an angle, without penetrating the box, opens into the barrel: this pipe and duct are joined by a simple application of their orifices, which are made in the contiguous sides of both, and the joint made air-tight by cement melted around with a blow pipe; and the same might be effected by the pressure of a screw closing the surfaces, with oiled leather interposed. By this pipe, when the valve is shut, and the key of the cock so placed that the communication of this pipe with the bottom of the barrel is open, if the piston be depressed from the top, all the air which is *under* it will be forced to pass, by this pipe, into the barrel *above* the piston; and vice versa, if the piston be elevated from the bottom; so that according to the motion of the piston, the air under or over it within the barrel is made to change its place, and to circulate from

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the space under or above the piston, to the contrary; from which effect of this pipe, I call it the *circulating pipe*.

THE other pipe or duct is represented at *c d*, fig. 2, which exhibits a back view of the pump: its extremity *c*, enters the block of metal *V*, to communicate with the duct therein, and so with that through the cock into the barrel: its end *c* has a wing soldered to it, by which it is firmly screwed to the piece *V*, this being necessary, lest the cement, by which alone the joint there is made air-fast, should be cracked by any shock moving the barrel; or it might perhaps be secured by the screw with only leather interposed; this duct is a very wide one, that the air may the sooner pass through it; it has a turn at right angles at *d*, and another at *e*, from whence it extends under the pillar *B*, and pump-plate *C D*, through the middle of which it rises at *A*; it has a branch turning at right angles from *A*, under the pump-plate, the end of which terminates in a round orifice with an inside screw, that by means of a pipe, furnished with a stop-cock, or otherwise, another pump-plate and receiver, or several of them, may be connected with it, being laid on the same table which supports the pump: when such are not used, the orifice is closed with a stop-screw as at *D*. From this pipe rises a branch *E*, inserted into the top of the brass cap *F* of the glass vessel *Y*, and opening into the vessel by a duct made in the thick plate of the cap. *G*, is a reduced barometer tube to be filled

filled in the most perfect manner with mercury, and immersed into a pool of merc' in the bottom of the glass vessel. The interval between the tube and the neck of the vessel is closed by cement, which, as the neck must be a good deal wider than the tube, is effected by a deep ring (I) fitted to the tube, having a round plate at the bottom of it; which being let down on the tube, after it has been immersed in the cistern, is joined with cement to the top of the cap. The tube was easily immergeed in the mercury within the vessel, by covering its open end, and sustaining the merc' in it by a little plate or scale of iron (P) fig. 7. having two threads tied to it through two holes made near its edges; which threads were grasped together with the top of the tube between the fingers, and the tube was inverted and let down into the merc' in the vessel: the little plate was then pulled up by one of the threads, it being made so small as to pass through the neck of the glass while the tube was within it and remained immersed in the merc' \*: the vessel was then closed at the top with melted cement; and as it communicates by the pipe E with the conduit pipe, it is exhausted with the receiver, and the merc' in the tube will sink as the rarefaction advances: if a perfect

\* I thought this the best way of fixing the reduced barometer, for if there were a separate vessel, as a cistern, for the merc', and a receiver placed over it and the tube, the eye, when on a level with the surface of the stagnant merc', could not see the altitude of that in the tube, with precision, through two glasses.

fect vacuum could be made in the rec' and gage vessel, it would sink more or less *beneath* the level of the surrounding merc', as the tube is narrower or wider, even so as to disappear, if the tube were very narrow; so that it must not be less than  $\frac{3}{10}$ ths of an inch in diameter; but it would be better if it were  $\frac{4}{10}$ ths. If it were observed how much the merc', in a tube open at both ends, would sink beneath the level of that in a cistern, in the open air, it might be pretty nearly estimated how great is the rarefaction in this gage vessel and consequently in the rec'.

THIS reduced barometer is the ordinary gage I used, by which a person accustomed to observe it may know what is nearly the rarefaction when it does not exceed two or three thousand times; for which purpose there should be marks made with a file on the outside of the tube, dividing it into inches and decimal parts: if the common whole barom' gage, and this reduced one, were applied to the pump together, the altitude of the merc' in the latter would be equal to the difference between that of the former and a standard barom'. When the merc', having sunk to the bottom of this short tube, rises to the top again on admission of air, all the invisible air bubbles which were in it, will ascend and form one air bubble at the top, which will be the less, and the gage the more exact, as the tube had been more perfectly filled, and this will also shew how far the ordinary Torricellian vacuum is from being

so perfect as it is commonly supposed, for there will perhaps always be such an air-bubble formed, be the tube ever so carefully filled: in that mentioned in the subsequent trials however, the bubble was not bigger than a pin's point, and scarce visible.

If after exhaustion the air were let suddenly into the rec<sup>r</sup> and gage-vessel, the merc<sup>y</sup> would be forced up into the tube with such violence as certainly to knock the top off it, or to split it; to prevent which, the cock is placed at H, to stop the communication of the rec<sup>r</sup> duct with the branch of it which goes to the gage-glass, whenever it is requisite to let air suddenly into the rec<sup>r</sup>: when this cock is not shut, the communication between the rec<sup>r</sup> and gage-vessel must never be opened, (if the latter has been exhausted and the merc<sup>y</sup> has subsided in the tube) 'till the piston is previously put down to the bottom, and the rec<sup>r</sup> is exhausted. It would be a great improvement of this machine, if another such cock were placed between this one and the rec<sup>r</sup>, to stop occasionally the main duet between the barrel and rec<sup>r</sup>; by which the rec<sup>r</sup> would be doubly fortified against the intrusion of air, and the cock attached to the barrel might then have its key taken out, when it requires fresh ointment to be applied; which will often be necessary, when it must be turned many times during the exhaustion of a large rec<sup>r</sup>, or when one is to be kept exhausted many days, and it may be requisite frequently in that time to pump out air which

might have forced an entrance into the rec'. This can't be done in my pump here described for want of this second cock, which might at first have been easily added.

THE gage-glass or vessel is supported by the pillar B, which is so high, as that the eye of the operator, looking over the barrel, may be on a level with the surface of the merc' in the gage-vessel ; it terminates in a deep cup W, to receive the narrow bottom of this vessel, which is fixed in it with cement : the pillar is fixed upon the duct of the rec' by two screws which pass through the iron frame underneath, and also through the sides of the duct, which are so thick as to admit holes for the screws to be made through them, without the channel of the duct ; by which both the pillar and the duct are made firm.

If a syphon-gage should be preferred to the reduced bar', this pillar would support it, and the pipe E might be connected with its open end. I have preferred the former, because in it the foul, confined, or factitious air, which may be in the rec', can never get into the tube, and make its sides and also the merc' in it foul, preventing its motion in the tube and equilibrium ; as it ever will do in time in the syphon or common bar' gage ; so that this little barom' always acts as well as at first. To apply a whole bar' as a gage to this pump,  
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when placed on a common table which is too low; let a metal pipe connected with the rec' at C, or D, fig. 2. have an arm rising upwards to the height necessary to connect it with the open top of the bar' tube, whose cistern may be supported by a board fastened below to the frame of the table. Thus every necessity will be prevented for constructing the pump with an unportable frame.

IN order to make each of the ducts, which have now been described, communicate alternately with the barrel, it is necessary that the key of the cock should receive a motion of one quarter of a turn, the ducts in it being at right angles to each other; and consequently it must have detents to confine it to that motion: this is effected by a pin *n*, fixed perpendicularly in the back of the handle *u*, fig. 1. which pin, when the handle is put on the square end of the key (and secured there by a winged nut) describes a quadrantal arch under the shell of the cock, where there is just room to allow such a motion of the pin, a part of the ridge of metal at the back of the cock, being hollowed out for that purpose; and care was taken that the ducts in the key, when at the limits of its due motion, exactly corresponded with the holes in the shell; the key not being pierced 'till the handle was fitted on, and these limits ascertained. The joinings of the cock to the barrel, and

of the piece of metal to the cock, as also of the ducts to that piece of metal, are made air-tight by melted cement interposed between them \*.

THE

\* The parts to be joined were first made very clean and bright, and then heated so much as to melt the cement quite fluid ; some of it being thus smeared on the whole of the surfaces which were to be applied together, before they were joined ; as otherwise it would not penetrate into an extensive joint, especially if the metal were too cold, for the cement would grow solid in its passage ; nor would it intimately cohere with either glass or metal less hot. The cement I used for this purpose was made of about two parts of common resin and one part bees-wax, melted together, which answered well enough : this I also melted, with an iron moderately hot, round the edges of the rec<sup>r</sup> on the plate, both being previously warmed ; when I wanted the rec<sup>r</sup> to be permanently air-fast, or when from its sides being too weak or of an improper shape, there was danger that being exhausted, its sides might change their form by the great pressure of the external air, in which case softer cement would, by yielding, admit air.

Whenever it is necessary to open the barrel to clean it, the piston is to be first raised to the top, the nut to be then unscrewed from the end of the piston rod, the arm of the rack to be taken off, and the screws fastening the box of leathers to the end of the pump, to be taken out ; then with a hot iron, or rather a candle and blow pipe, melt the cement joining the circulating-pipe to the piece of metal attached to the box, (or unscrew them if joined by a screw.) The box of leathers may then be taken off, and the piston extracted, which, with the barrel, &c. being cleaned, the parts may be replaced without disjoining any other part of the pump. N. B. The leathers of the piston having been at first treated as before directed, fresh hog's-lard would be best to lubricate its edges with, afterwards ; for if oil were used for this purpose (at least copiously) some of it would get into the holes of the cock, and making the ointment of it too soft, it would admit air. Also after ointment has been put on the cock, and the key has been often turned to spread it evenly, the key, before the pump is worked, must be taken out ; and the mouths of the ducts in it, cleared of the ointment by a pin, and also of those in the shell, by a crooked wire. This is necessary to any pump constructed with a cock in place of a valve.

THE action of this pump in exhausting is as follows: The piston being at the bottom, and the key of the cock turned to its limit on that side by which the communication is open between the barrel and rec', and consequently that with the circulating pipe closed, the piston being then raised to the top of the barrel, discharges the air in it through the valve, and that in the rec' rushes into the barrel; the key being now turned to its limit on the other side, the communication with the rec' is closed, and that with the circulating pipe opened; while it is kept so, the piston is depressed, and drives the air (which had passed from the rec' into the barrel, and was left there on turning the key, and so closing the communication between it and the rec') into the circulating pipe, and through it into the top of the barrel: the piston being down to the bottom, and the key again turned to open the passage to the rec' and to close that with the circulating pipe; if the piston be again raised, the air above it will, as before, be thrown out by the valve, which air is no other than what in the former stroke, had come out of the rec': for the valve at the top closing, as soon as the piston began to descend, excluded all entrance of the external air into the barrel. As the piston rises, more air will pass from the rec' into the barrel under it, which on turning the key, and depressing the piston, is by the circulating pipe conveyed to the top of the barrel, to be pumped out through the valve on raising the piston as before. Thus the strokes being

ing repeated, some air will come every time from the rec' into the barrel, 'till that in the rec' is as rare as the air in the barrel would be, when the piston is raised to the top; supposing no communication to exist between the barrel and the rec', nor any more air to be under the piston when elevated to the top, than there was when it was at the bottom.

THIS pump acts likewise as a condensing engine, without any other additional apparatus than that common to all; of a frame for keeping down the rec', which in this should consist of an iron bar to be laid under the frame supporting the rec' plate; in which bar are fastened two upright rods, with nuts and screws at their ends, to screw down a cross-piece pressing down the rec' in the usual manner. When the bar is thus laid under the rec' plate, this latter will still be level; for the part of the iron frame of the machine which is under the rec' plate, is higher than that part under the barrel by which it is fastened with clamps to the table, as before described; and when the frame of the condenser is not used, a piece of board should be laid under the rec' plate to raise it to an horizontal position.

THE action of this pump in condensing is as follows: The cock of the gage-vessel is stopt that it may not be burst; the valve is taken off; the communication of the bottom of the  
barrel

barrel with the circulating pipe opened by the key of the cock, and the piston raised to the top; the external air then presses through this pipe into the bottom of the barrel, which it fills: on opening the rec<sup>r</sup> pipe by turning the key (which shuts the other pipe) and depresssing the piston, the air under it is forced into the rec<sup>r</sup>. The cock being again turned while the piston is kept at the bottom, and this again elevated, the external air fills the barrel by the circulating pipe as before, and this on turning the key and depresssing the piston, as in the former stroke, is forced into the rec<sup>r</sup>; and the condensation is in this manner encreased by a repetition of the strokes; the degree to which it is carried being easily known, even without a gage, by knowing the proportion between the capacity of the barrel and rec<sup>r</sup>, which the operator should, whether he is exhausting or condensing, be always certainly informed of, as otherwise he cannot tell how many strokes are requisite to produce a given degree of rarefaction or condensation; in which latter operation the full of the barrel of air of the natural density, is thrown into the rec<sup>r</sup> at every stroke; a dangerous operation with a glafs rec<sup>r</sup>, especially when large, unless it is closely grasped in a cage of metal rods.

To let air suddenly into the exhausted rec<sup>r</sup>, there is a pin fastened in the end of the rec<sup>r</sup> duct (at N, fig. 1.) with cement, by pulling out or loosening which, the air is admitted.

I. HAVE

I HAVE been thus particular in describing not only the structure of this pump but also the reasons of the form of each of its parts, and the circumstances on which depends their right performance: because the structure of the machine is novel; and also that any artist who might make such a one, may be guarded against any alteration not duly considered; and as no person will ever make exquisite experiments with an air-pump unless he is himself, qualified to understand and to rectify little accidents and derangements, to which every machine must be liable, which is to resist so subtil an intruder as air; so I am sure neither artist nor experimenter (for whom alone this is written) will think me tedious in guarding him against mistakes, which it would be more tedious to discover, and far more so to correct: in truth to make this description as useful as I wish, the operator should understand the particulars which are mentioned underneath \*.

## I PROCEED

\* Supposing every part of the pump to have been made of metal without pores; and that every part and pipe has been separately tried, by being filled with condensed air, and so plunged under water, to see if the air escapes through any secret pore; the barrel also joined with its cock, and with the piece of metal attached to it, being thus tried in itself, after closing the mouths of the ducts in the latter, and that every part in itself is found air-tight; if then the machine when put together, is found to be leaky, it must be so either in the joints, which are closed only with cement, or in the cocks, the valve, or piston; and to discover where the air intrudes, (and difficult indeed will it be found to exclude it altogether) each part may be tried thus: The valve being taken off, put the piston down to the bottom, and close the bottom

by

I PROCEED now to explain the principles on which the pump here described was constructed, and they are these:

1st, THAT the rarefaction produced in the recr will be by the final action of any pump, if there be no obstacle to the air's

by turning the key so as to rest at the middle between its limits on either side by which both its ducts will be stopt, then elevate the piston, and have it fixed so, by putting a bit of wood across between two of the teeth in the rack, which will hinder its descent: after a long time, if the piston when let down, can touch the bottom of the barrel, no air is admitted by the piston. This being ascertained, each of the ducts are next to be tried; in order to which, stop the hole of the recr pipe in the pump-plate; exhaust the gage-vessel, and stop its cock, and the barrel cock: if then the merc' rises in the tube, the glass-vessel itself admits air by its cap or duct; which being rectified, open the communication of the gage with the recr pipe by turning the gage-cock; if the merc' should then rise after a good while, the air has entered at the joint of the recr pipe. These parts being secured; then, to try the circulating pipe; first exhaust the gage-glass; stop the end of this pipe at the top of the barrel, by disjoining it from the box of leathers, and interposing a thin plate of metal between its opening and the part *k*, of the box; melt cement about the edges of this little plate, to seal up the orifice of the pipe there, having *previously* put down the piston to the bottom; then after opening the communication of the barrel with the recr, mark the height of the merc'; elevate the piston a little, and keeping it so for a good while that whatever air may have entered by the circulating pipe may diffuse itself into the barrel, (to allow which this pipe must now communicate with the barrel) turn the key very slowly and cautiously, to let this air pass into the gage-glass without endangering its tube, and depress the piston to the bottom, when if any air had intruded by the pipe, the merc' will rise above its altitude before marked, shewing that the joint of the pipe with the piece attached to the barrel cock, was leaky; which being remedied, restore and secure the communication of the pipe with the top of the barrel; exhaust the gage-glass, at the last stroke of which process, when the piston is at the top, keep it there, 'till you have sealed with a plate and cement

air's passage, the same as that which would be in the cylinder, when the piston is elevated from the bottom to the top, supposing there was no communication between the rec<sup>r</sup> and cyl<sup>r</sup> during such elevation; so that if there were a perfect vacuum made in the cyl<sup>r</sup> *per se*, by raising the piston, the rarefaction in

the hole under the valve; open the communication between the circulating pipe and the barrel, then turn the key back again, and depress the piston to the bottom; observe where the merc<sup>y</sup> stands; turn the key, to join the circulating pipe with the barrel; raise the piston half way and keep it so a considerable time; then slowly open the rec<sup>r</sup> duct, and put down the piston; if the merc<sup>y</sup> rises higher than the mark, air has got in either by the piston rod, its collar of leathers not having been close enough pressed to the bottom of the box; or by the top of the pump not closed; or by the joint of the circulating pipe with the duct in the box; each of which must be examined. If the valve admits air, it will be known by being raised during the elevation of the piston before it gets to the top, when the air has been greatly rarefied in the rec<sup>r</sup>, or when both the ducts are closed by the key.

If it be chosen to let the air gradually into the rec<sup>r</sup> without loosening the pin, it may be done with safety to the tube of the gage-vessel, by taking off the valve; and raising the piston half way, 'till the barrel under it is filled with air of the natural density; then let the cock be *half* turned, and the piston raised to the top, to rarefy the air under it; the cock may then be cautiously turned 'till the air gets into the rec<sup>r</sup>, the piston being afterwards put down to force into it what air remains under it: this may be repeated.

If the piston rod moves stiffly through its collar of leathers it will be eased by smearing the rod all around with some oil. The joints, &c. may be made air-fast, by melting the cement on them with a blow-pipe, or by a knob of metal, fixed on the end of a wire, heated by a blow-pipe.

The cock of the gage-vessel (and all others used) should have the key one inch and  $\frac{1}{2}$  long, and its mean diameter  $\frac{1}{4}$  of an inch at the least. It cannot be too carefully formed and polished.

in the rec<sup>r</sup> would indefinitely approximate to a vacuum; and of consequence,

2dly, THAT the degree of rarefaction in the rec<sup>r</sup> can never exceed such rarefaction in the cyl<sup>r</sup>: from both which it follows,

3dly, THAT the most perfect pump,  $c : p$ , is that in which the most perfect vacuum is made under the elevated piston, in the cyl<sup>r</sup> unconnected with any thing else.

THE first position is in fact self-evident, if it be admitted that the elasticity of the air is as its density (and I have reason to believe it has elastic force to expand itself 30,000 times;) for thus, whilever there remains any air, it will have power to diffuse itself out of the rec<sup>r</sup> into the cyl<sup>r</sup> (if there be no valve to raise, nor any thing to oppose its passage) so long as there is less air in the latter than in the former.

THE second position (or consequence rather) is no less evident; to suppose the contrary, is to suppose that a less elastic force could overcome a greater, or that the rarer air in the rec<sup>r</sup> could rush into the denser in the cyl<sup>r</sup>, which is so manifestly absurd, that it is surprizing the first idea of an air-pump which would strike any one, should not be that which first occurred to me, when I thought of making one; that no air

should be left under the piston when put down ; yet this was certainly not adverted to by Mr. Boyle, nor (which indeed I admire) by Doctor Hooke, who assisted in contriving for him the first air-pump ; for Mr. Boyle complains that he could not, using rec's of any size, make the merc' sink in his barom'gage to the level of that in the cistern, and he attributes this to air casually intruded, when he might have seen that he left it behind in his pump at every stroke ; for it is manifest from the description and figure given of it, that a considerable space was left between the bottom of the cyl' and the cock ; in which air of the natural density would rest, and for ever limit the degree of exhaustion ; now had this been corrected, his air-pump would exhaust as perfectly as any since made, as will appear hereafter. All who have not attended to this circumstance \*, I suppose, have imagined, that the air left under the piston could after passing into the rec' be extracted from it again ; whereas on the contrary, if we suppose a perfect vacuum in the rec', and an imperfect one in the cyl', from air left behind at every stroke and diffused in it, this air would at each stroke get into the rec', just for the same reason that in opposite circumstances, it passes out of the rec' into the cyl', viz. that it is rarer in the latter : to expect the contrary, is to expect it would mistake the way it should go.

**As**

Mr. Smeaton was too sagacious not to attend to it.

As it is useless to attempt to make this plainer \*, I proceed to explain the measures taken to diminish the quantity of air left under the piston, in this pump, at each stroke.

SUPPOSE the cyl<sup>r</sup> to be open at the top, or the valve to be taken off, which is the same thing ; then, as the piston fits the bottom of the barrel, there is no space left for lodgment of air under it when it is put down and the communication with the ducts is shut, except the two little cavities in the plate at the bottom, being the holes of the shell of the cock lying over the key ; and these will be always full of air of the common density, at the instant when the pump communicates with the rec<sup>r</sup>, for the external air presses into the top of the barrel, which is supposed open, and therefore into the end of the circulating pipe which opens there ; consequently as the piston cannot be put down, unless the air under it, which it protrudes in its descent, be discharged through this open pipe, so the outward air having access to it, and to the bottom of the barrel (with which it must communicate during the whole descent of the piston) will fill it and any void under the piston ; but when the piston is at the bottom, and the key is turned, the air in the pipe is cut off from that in the bottom of the barrel, none almost remaining there, but what is in the little cavities over the key ; which air will pass into the rec<sup>r</sup> on opening its duct into the barrel ;—but if, by a *half* turn of the key stopping *both* ducts,

\* I have proved this by calculation, and it will be farther explained hereafter.

ducts, this air be imprisoned in the barrel and the piston be then raised to the top, the air in the cavities will be expanded in the cyl<sup>r</sup>, and whatever is its rarefaction then, no greater can ever be produced in the rec<sup>r</sup>; but its density then will be to what it was when confined in the cavities, reciprocally as the spaces occupied, or as the contents of those cavities to the whole content of the cyl<sup>r</sup>, that is, the rarefaction will be expressed by the quotient of the latter divided by the former; and this I call the rarefaction produced in the cyl<sup>r</sup> *per se*: now one of these cavities is  $\frac{1}{4}$ th, and the other  $\frac{1}{8}$ th of an inch in diameter; the depth of both being  $\frac{1}{3}$ th of an inch; so the sum of their contents is about  $\frac{2}{3}$ ths of a cubic inch: also the content of the cyl<sup>r</sup>, which is about  $13\frac{1}{2}$  inches long under the piston, and two inches in diameter, is nearly 42,4 cubic inches; the quotient of which, divided by the former, is 4711: and this No. expresses the rarefaction in the cyl<sup>r</sup>, and what ought to be produced in the rec<sup>r</sup> by this pump, if it were even open at the top (in which state it would in fact be the same as Mr. Boyle's original one) but as the piston can hardly be made so exactly to fit and fill the bottom, as not to leave a farther vacuity under it, perhaps equal to  $\frac{1}{3}$  of that of the cavities under the plate, so this rarefaction should be reduced  $\frac{1}{3}$ , viz. to 3530; and if the performance of the instrument depended only on its mechanism, it would not fail of rarefying the air to this degree, every part being made perfectly air-tight.

Accordingly

Accordingly this pump in this state (i. e. the valve being taken off) will so exhaust a rec<sup>r</sup> as to make the merc<sup>y</sup> in an open tube connected with it rise as high as and sometimes higher than that in a barom<sup>r</sup> of equal bore, placed parallel to it in the same cistern, and filled with merc<sup>y</sup> as carefully as it could be without boiling it in the tube; while the merc<sup>y</sup> sinks in the mean time in the gage to the level of the external merc<sup>y</sup> and even beneath it; and the pear-gage, in the driest state of the air and rec<sup>r</sup> (in which condition only of the atmosphere so great rarefaction could be effected) will then indicate a rarefaction of between 2000 and 3000. Such limited performance was nearly what this theory promised; and I also found the residual air under the piston, to elevate the merc<sup>y</sup> in the gage so much at every stroke, when, on turning the key, it was let into a small gage-vessel (no rec<sup>r</sup> being used) that it was plainly necessary to lessen the residuum of air under the piston, by applying the circulating-pipe, to translate the air from the space under to that above the piston; by which the use of a valve, either in this or in the bottom of the barrel, was avoided; and at the same time, the top of the pump could be covered with a plate and valve, in order to take off the great weight of the air incumbent on the piston, which makes the exhaustion by a single barrel (and so wide a one) too laborious.

THE effect produced by this addition is, that whatever before was the residual air under the piston, is now diminished to such a part

a part of the natural air contained in the circulating-pipe, as the cavities under the piston are of the content of the whole cyl<sup>r</sup>; i. e. as above shewn, to about the 3530th part. Now the cross section of the channel of the circulating pipe, which is square, is only  $\frac{1}{16}$ th of an inch, and its length 21 inches; its contents are therefore  $\frac{21}{16}$ th parts of a cubic inch; of the air in which, only the 3530th part is contained in the cavities under the piston; i. e. nearly the 16809th part of one cubic inch, or the 712700th part of 42,4 inches (the content of the cyl<sup>r</sup>) which N<sup>o</sup>. will therefore express the measure of air left under the piston, and consequently the rarefaction in the cyl<sup>r</sup>.

THIS will be easily conceived, if it be considered, that when the piston has been raised to the top, the valve must at that instant be open, discharging the last of the air pumped out of the rec<sup>r</sup>; the circulating pipe as far as the key, will therefore be filled with common air; but when by turning the key of the cock, this pipe is opened into the rarefied air or vacuum under the piston, the parts of the cyl<sup>r</sup>, both over and under the piston, are one vacuum connected by this pipe; and then the valve, not pressed underneath, must shut, and no air enters above the descending piston, but that which expands itself out of the circulating pipe; so that there is no air in the whole cyl<sup>r</sup>, over or under the piston, but what had been contained

tained in the pipe, and is now uniformly diffused through the cyl<sup>r</sup>: and as both the orifices of the pipe open into the cyl<sup>r</sup> during the descent of the piston, so when this is at the bottom, the whole of this air is *over* the piston, except such a part of it as is expressed by the ratio of the content of the cavities under the piston to that of the cyl<sup>r</sup>.

It has been shewn, that when the pump was open at the top, and the circulating-pipe consequently useless, so that the air above and beneath the piston was of the *natural* density; yet in this state, the rarefaction was as the capacity of the cyl<sup>r</sup> to that of the cavities under the piston; but as the air is rarer or denser in the cyl<sup>r</sup>, it must be so also in the cavities: and it will by the addition of the circulating-pipe and valve, be rarer in both these, in the proportion of the capacity of the cyl<sup>r</sup> to that of the circulating-pipe (for the air in the latter being diffused in the cyl<sup>r</sup> will be rarer or denser there, as the cyl<sup>r</sup> is larger or smaller;) so that the rarefaction now will be in a ratio compounded of the ratio of the content of the cyl<sup>r</sup>, to that of the cavities under the piston, and of the ratio of the content of the cyl<sup>r</sup> to that of the circulating-pipe: for the residual air under the piston is inversely in this compound ratio, and the rarefaction is inversely as such residuum.

HOWEVER since either the valve, or cover of the pump, or the collar of the piston, will always admit some air, as the

piston descends, frequently (in my trials) so much as the 50th part of the whole capacity of the cyl<sup>r</sup>, the contents of the circulating-pipe of air must be supposed as encreased to that quantity; and the second ratio above mentioned, of the cyl<sup>r</sup> to the pipe, must be taken as that of the cyl<sup>r</sup> to the 50th part of its own capacity; and according to this, the utmost rarefaction which could even by this theory be produced, would be about 176500 times; and this the pump would produce, supposing the piston to throw up all the air above it, and no external air to intrude unless some other principle operated to prevent it. Alas! it falls far short of this perfection; and as I have never found any reason to suspect, that the piston left air behind it adhering to the cyl<sup>r</sup>, nor that any intruded by cocks or joints, in such quantity as to occasion so sad a defect in its performance (but the contrary as will appear hereafter) this defect cannot, as I conceive, arise from the mechanism of the pump, but from other causes.

It is well known how much any moisture, or any substance capable of generating a supply of aeriform fluids, either permanently elastic under the ordinary pressure of the atmosphere, or such only in vacuo, will prevent exhaustion, and occasion a contradiction in the gages, by which its degree is indicated. I have considered and tried their various effects, having three gages applied to the pump together, viz. a common strait barom<sup>r</sup>-tube, in which the merc<sup>y</sup> ascended, the reduced barom<sup>r</sup>-tube,

tube, in which it descended, and Mr. Smeaton's pear-gage accurately graduated; and when I knew there was none of the above-mentioned causes to create the great and surprising variations, which at different times occurred in the pump's exhausting power, even when the gages agreed so far that when any one of them indicated a greater or lesser rarefaction, the two others did so likewise; I was led to look for the causes of these variations, either in the materials of which the pump, &c. consisted, or in the different qualities in the external air, which was in the rec<sup>r</sup>; and to suspect, that new and permanently elastic air is sometimes generated *within* the pump, in the working, and sometimes absorbed or fixed again; and that the quantity of air so generated, is in certain states of the atmosphere and of the pump, so great, even in a single stroke, as would fill with this factitious air, reduced to the density of atmospheric air, a space even greater than that of the vacuities under the piston, and of consequence to limit the exhaustion of the rec<sup>r</sup> even within what the pump may be supposed to effect, without the addition of the valve and circulating-pipe. Now if such production of air can be proved to exist, the theory here laid down, may be so far just, as the structure of the pump is concerned, and defective only with respect to other principles.

IN fourteen several trials of exhaustion which I made in the months of July, August and September last (1795) the air being

Y y 2

generally

generally very *dry*, the rarefaction produced, as shewn by the pear-gage, was, five times, between 3000 and 4000, the merc' in the barom'r-gage standing at the same times always above  $\frac{1}{700}$ th part of an inch higher than it stood in a standard barom'r of a wider bore, which was filled with merc' made very hot, as was also the tube\*, as well as I could fill it without boiling the merc' in the tube; and the merc' in the reduced barom'r-gage, sunk below the level of the surrounding merc'. In the other nine trials, the rarefaction as shewn by the pear-gage was from 9000 to 26000; when the merc' in the barom'r-gage stood at  $\frac{25}{700}$ ths of an inch higher than that in the standard barom'r, and sunk in the reduced barom'r still lower than before beneath the stagnant merc'. In several trials made from the 15th of September following to the 5th of December, when the air was always *moist*, I could not raise the merc' in the barom'r-gage to the height of that in the standard barom'r (which stood close beside and parallel to it in the same cistern) except once, and never so high even in the pear-gage as it stood in most of the former trials: whence it is evident, from the correspondence between the three gages, that a moist atmosphere prevents the exhaustion, not only of aqueous

\* The tube was placed in a heated gun-barrel, and filled with the mercy heated on sand, when filled, it was taken out of the gun-barrel, and being so cold, as just not to burn my gloves, an air-bubble was moved through it; and the mercy, as I found by trials, stood higher than it ever would do if poured cold into the same tube.

ous vapours, but even of permanently elastic air from the recr; contrary to what has been generally imagined, viz. that such aqueous vapours would encrease the rarefaction as shewn by the pear-gage, in the same degree as they would diminish it, according to the testimony of the barom<sup>r</sup>-gage.

THE reason why mere moisture in the recr cannot be pumped out, though it be in the form of elastic vapour, when the air is moist (for in dry weather it actually can, by long working, as I have often found) I take to be this, that when it is got above the piston, as soon as the valve opens, the pressure of the external air instantly reduces the vapour to water, which subsides in a dew on the top of the piston, and the upper parts of the pump (the little air which gets in through the valve, and by supposition moist, being insufficient to dry it up) and resolves into vapour again, when it can pass by the circulating-pipe, opened below, into the vacuum under the piston : Thus I suppose it is kept circulating within the barrel and cannot be discharged. But why any permanently elastic fluid in the recr could not, in damp weather, be exhausted, as it was when the air was dry, is a question of great difficulty. I had long before suspected that air was produced within the pump, notwithstanding its excellent performance just mentioned ; of the reality of which, from the agreement of the gages, and chiefly from the electrical phænomena (to be hereafter recited) I could not

see

see the least ground for doubt; and am persuaded, that such factitious air is generated more copiously, by the moisture, or some quality in the atmospheric air in the recr, in damp weather, than when the air is dry.

AN opinion or rule given without a reason, rests only on the authority of the dictator: that this may not rest on mine, I must beg leave to relate on what it is founded; for the fact, if it be one, is of the last consequence to the perfection of the machine, as indicating a new principle, with respect to which it ought to be constructed. I must premise, that in making the following observations. I used no other recr than a small glass vessel, covering a reduced baromr-gage, whose capacity, together with that of the du&ts of the recr (which constitute a part of the contents of every vessel to be exhausted) was only about eight cubic inches; for the smaller the recipient is, the greater and more distinguishable by the eye, will be the ascent or descent of the mercy in the gage, on the addition or subtraction of a given quantity of air. The mercy in the gage being by exhaustion brought down within one inch of the level of that in the cistern, which was always done, the following effects were produced in working the pump; which I noted a great many times to have happened invariably.

1ft, WHEN

1st, WHEN the piston was several times raised to the top, and depressed again without turning the cock; the recr-pipe being constantly kept open; at every such elevation or stroke, the mercy rose a little in the gage; and generally in six strokes about  $\frac{1}{7}$ th of an inch. In these circumstances, some air remaining in the recr, was at each stroke, drawn into the barrel, as the piston rose, and returned again when it was depressed.

2dly, WHEN the recr-duct and circulating duct were closed by a half turn of the key, the piston being previously put down, and the same number of strokes were repeated, then on opening the communication with the gage, after depressing the piston, the mercy did not rise nor fall in the gage; but when, after the communication with the gage was open, the piston was once more raised and depressed, the mercy rose much more than it did at *any other* single stroke, made when the recr-pipe was open. In these circumstances there was no air in the barrel, during the motion of the piston, except in the last stroke, by which alone the mercy was raised.

3dly, WHEN the mercy was at the *stated* height in the gage, before the piston was raised from the bottom, if it was elevated a part of its stroke, before the recr and circulating-pipes were stopt, by which means a part of the rarefied air in the gage-recr was drawn into the barrel, and imprisoned there on stopping the ducts, then, after the piston had been raised and depressed

depressed the same number of times as before, and the communication of the barrel and gage was opened, the mercy was *always* found to stand lower than it did at first before the piston had been worked ; shewing, as it should seem, that there had been an actual fixation or absorption of air ; but when another elevation of the piston had been made, the recr-pipe being open, then the mercy stood much higher than at first ; as if the air absorbed, had been regenerated with increase ; or as if by the working when the barrel had been closed, the ingredients for new air had been preparing in it, when a little air from the recr should be admitted into it, as a generative ferment.

IN all these circumstances there was no communication between the external air and that under the piston or in the recr ; and the appearances took place uniformly and repeatedly ; and the experiments were all repeated together on different days, with long intervals, and sometimes in a reversed order : so that whatever may have been the cause of the phænomena, it could not have been the irruption of any air ; this could never produce these *regular* effects ; it could only intrude by the piston ; in which case it would not always be the same in quantity, but it would always make the mercy *ascend* in the gage ; whereas in the second case just mentioned, it did not ; and in the third case, it always funk in it : moreover as the top of the barrel was in all these cases open (the valve having been

been taken off) and the air pressed with its whole weight on the top of the piston, it would be most likely to force an entrance by this, when there was the most perfect vacuum under it, as in the second case; whereas then the merc' never rose in the gage, which proved that no air had got under the piston: and in the other cases, since the gage-rec' was so small in proportion to the barrel, and the air in it was thirty times rarefied before the piston was raised, and above one hundred and fifty times after it was raised to the top, it must have been always so rare under the piston as to have favoured the irruption of the air incumbent on it: and if air had been admitted anywhere but by the piston or cock, its quantity admitted would be always the same in a given time, which would contradict the appearances that took place; however the changes in the gage were computed from the altitude at which it stood just before the variation.

AND if it should occur, that the ascent of the merc' in the gage, was caused by external air adhering to the sides of the barrel, and entangled in the oil or ointment there, which was exposed to the air when the piston was put down; a part of which air, not brought up by the ascending piston as being enveloped in the oil, yet would expand itself into the vacuum under the piston, and remain there until a passage was opened for it into the rec'; we shall find this will not agree with the

appearances ; for if this circumstance took place at all, it would do so equally in every stroke and in all the cases mentioned ; whereas it happened only in the first case ; in the second it did not ; and in the third the contrary effect occurred. Moreover, the same phænomena were exhibited, when the pump was covered by the valve, and none but greatly rarefied air was over the piston. It must be remembered, that all the air which once got under the piston, must always have remained there until it passed into the rec<sup>r</sup> ; and would, if it had been produced as by this supposition, accumulate in every stroke. Neither was this surreptitious air owing to the foulness of the barrel, it being both foul and equally so in the circumstances in which this air raised the mercy in the gage ; in those in which it did not, and in those in which the mercy sunk in it ; and after the barrel was cleaned, the effects were the same as before.

It seems therefore, on the view of these facts, to be a necessary conclusion, that the cause of the phænomena, is to be looked for in the barrel itself, and in this, from the effect produced by the *motion of the piston* ; which effect was declared by the gage to be sometimes a production of air *de novo*, and sometimes an extinction or absorption of it again.

To understand these effects, let it be considered, that though the pump barrel be perfectly clean, and the piston leathers be even

even new, and lubricated with the cleanest oil, yet by a single stroke, the oil will be tinged of a greenish colour from its having corroded or dissolved a portion of the brass. Brass is a composition of copper and zinc, either of which, being dissolved by the vitriolic acid, emits inflammable air; and dissolved by the aerial or vegetable acid, will (I suppose) produce some kind of permanently elastic air; here such solution of the brass is manifest, and why, at every stroke of the piston, air should be generated; and also why I have often found more of this air to be produced in the pump (and the degree of rarefaction it could effect to be less) when it was clean than when dirty; as the oil being, when foul, more saturated, could dissolve less of the brass; and also that oil proved a worse substance to lubricate the piston than hog's-lard, because (as I apprehend) the fluidity of the oil allowed every particle of it successively, to come in contact with the barrel, and to dissolve more of the metal; which could in a less degree happen with the lard, from its stiffness; neither is it hard to conceive that the solution of the metal, and consequently the quantity of factitious air produced by it, should be more copious in a moist atmosphere than in a dry one; when it is considered that *sales non agunt nisi soluti*; and that all metals are in damp weather most apt to tarnish and contract rust, which is a superficial solution of them. I believe also that air made moist not by what is called vesicular, but by dissolved vapour (in which latter state I found it to be

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most

most detrimental to the pump's performance) is more impregnated with an acid principle; unless we may suppose that mere water dissolves other metals as well as iron: And this with what has preceded, will perhaps account for the different powers of the machine in different states of the air; and for its general failure in the perfection to be expected from the foregoing theory \*.

## THE

\* The lower plate of the piston was made of iron; and water or moist vapour will dissolve or decompose iron; by which solution inflammable air is always emitted: whether this might have taken place in the present instance I know not, nor whether mere moisture in the air, free from any acid, could act on the brass as on iron, when assisted by friction, or could dispose the oil or ointment to act on it, and to produce by a kind of calcination any decomposition of either the oil, or metal or water: what is certain is, that air is generated in greater quantity by some such decomposition in damp weather, than it is when the air is dry, and this both in summer and winter. We are told that iron, without heat, and zinc, charcoal and oils, with heat, will decompose water, and separate inflammable air. Could the *friction* of the piston produce the requisite heat? we are also told that if water were decomposed into its constituent parts, viz. inflammable air and dephlogisticated air, this latter is or contains an acid principle, which, when uncombined with any other substance, would act on most metals; and so the damp air loaded with moisture only, and not with any adventitious acid in the atmosphere, may be conceived to produce effects different from those of dry air. The passage of the electric matter however, in the atmosphere, will convert a part of the air into nitrous acid, which dissolves most metals; may not this abound more in the air in moist weather; moisture in the air being generally, if not always, the effect or consequence of electricity? and may not this be the cause of the rusting of metals by damp air, and of the above-mentioned effects in the pump-barrel? This I believe to be the case, because I found that in certain states of the air, much aqueous vapour was introduced by it into the receiver without generating any considerable quantity of fluid which was permanently elastic, and because the disposition of iron, &c. to rust is not always the same when the moisture and temperature of the air is the same.

THE difficulty is, to account for the non-production of air in the second case above-mentioned, and for its apparent extinction in the third. As to the former, there was indeed then almost no air nor humidity in the barrel, and it was separated from whatever might be in the little recr; and though there was oil, yet I found by the ointment put upon the cocks, which was ever most and soonest turned green in colour near the ducts and outer edges where the air had access to it, than in the other parts, where it had not, that air was necessary to make the oil act on the metal; (nay, perhaps it is not the acid in the oil, but in the air, which is the solvent;) whence in this case, as there was no air in the barrel, so there was no such action on the brass of it. As to the phænomena in the third case, in which I evidently perceived a diminution of air, though I cannot explain it, being ignorant of the chymical analysis of elastic fluids, and of those combinations of airs, which occasion such diminution, and what might be the effect of the friction of the piston in this case, from which resulted all the phænomena ; yet what I have stated will, as I think, authorize me to say, that the perfection of the air-pump does not depend only on its mechanism, but also on the materials of which it is made, and that those materials are the best, on which the oleaginous and aerial acid has least action. Accordingly the pewter-metal pump, which I first made, though inferior in the size of the barrel, which was a great disadvantage, yet performed better

better than the brass one here described, until I added to the latter the circulating-pipe, which gave it the superiority: but pewter, though best to resist the action of the oil, being too soft; the barrel, if made of brass, should be tinned in the inside, in the manner before described, which will somewhat improve it (and perhaps substantial gilding would be still better:) but if one were made of glafs, and enclosed in a metal case with cement; I think it could be easily ground and polished, and a piston previously formed to fit it, in a metal hollow cylinder or ring of equal bore: such a piston, having its top and bottom plates tinned in the common manner, would I believe constitute a better pump than any ever yet made, and procure more credit to the theory here laid down.

IN that theory I have assumed, that the degree of rarefaction, which can be effected, will depend on that which the pump is capable of making under the piston, without regard to the size of the rec<sup>r</sup>; and as this is not at all the case with respect to air admitted in the working, from the pump's being leaky, which it ever is in a greater or lesser degree; and an objection may therefore arise from the consideration that on opening the communication between the cyl<sup>r</sup> and rec<sup>r</sup> at every stroke, any unextracted air under the piston, and any otherwise intruded, will be together diffused in the rec<sup>r</sup> and cyl<sup>r</sup>; from whence it may seem, no difference of effect could arise from these

these, which differ only in the manner of admission: to illustrate this, and to enable the *experimenter* as well as the artist, to determine whether his pump is imperfect from its structure or from accident; and how far it ought to be so from either cause; it is necessary, though I have (reluctantly) been so diffuse in this account already, to state the following particulars:

If air be constantly and uniformly admitted into the rec<sup>r</sup> from this or the machine's not being air-tight, the degree of rarefaction produced by its final action, will depend on the proportion between the capacities of the rec<sup>r</sup> and cyl<sup>r</sup>; for there will always be a residuum as air is always intruding, and in addition to former residuums, will be the air admitted in each successive stroke: in this case, the less the rec<sup>r</sup> is, the more perfect will be the vacuum formed\*. Suppose the rec<sup>r</sup> and cyl<sup>r</sup> to be equal, and the vacuum made in the latter *per se* perfect; then half the admitted air will be at length pumped out at every stroke let the quantity admitted be what it will: for

\* Hence it is not the fairest trial of a pump, to use a *very* small rec<sup>r</sup>, or to exhaust the gage-tube instead of a rec<sup>r</sup>; and it would be the more fallacious, if the residuum of air under the piston, might be variable in different strokes, from the defective and uncertain performance of valves or of any thing of valve-like structure; for as one stroke with a large cyl<sup>r</sup> will nearly exhaust a tube; so a lucky stroke or two among many, in which the valves perform their office, will shew a rarefaction, which might not be produced, where many were requisite to exhaust a larger rec<sup>r</sup>.

for instance, if in the time of each stroke, a cubic inch of air intrudes, and the contents of the rec' and cyl' be fifty cubic inches each; then the residuum in the rec' after the first stroke, would be  $\frac{1}{2}$  an inch; to which would be added one cubic inch next admitted; and by the subsequent stroke, half the sum of these would be extracted; i. e. the half of  $1\frac{1}{2}$  inches (or  $\frac{3}{4}$  of an inch) which the next addition would encrease to  $1\frac{3}{4}$ : so that supposing the rec' at first empty, yet some would accumulate in every stroke, until the residuum would be equal to that intruding during one stroke, viz. until both would be equal to two inches; after which one inch would intrude, and one be extracted at every stroke: so that the air in the rec' could never be rarefied beyond fifty times, nor finally less than to that degree.

AND if the cyl' were twice as large as the rec' with its ducts; the rec' remaining as before; and the same quantity (one cubic inch) admitted at each stroke; then almost  $\frac{1}{2}$  of this would be drawn into the cyl' by the last stroke, and  $\frac{1}{2}$  remain in the rec', when the piston was raised to the top; so that now the greatest rarefaction would be doubled, and equal to one hundred, which, when the rec' and cyl' were equal was fifty.

And universally, as the capacity of the cyl' is to that of the rec', so is the whole intruded air during one stroke, to the last

last residual air; so that the *less the recr is*, the less will be the residuum, and consequently the *greater the rarefaction*: but this is after the pump has exhausted as much as it can; for in every stroke from the commencement to the end, the air in the rec<sup>r</sup>, whether left in it, or intruded, (or its density which is the same thing) is to that which remains in it after any stroke (or its then density) as the space into which it is diffused on the elevation of the piston, i. e. the aggregate or sum of the capacities of the rec<sup>r</sup> and cyl<sup>r</sup>, is to the primitive space in which it was confined, i. e. to the capacity of the rec<sup>r</sup> alone: In which analogy, each of the consequents, divided by its respective antecedent, must give the same quotient, or ratio, and vice versa; and such quotients must be *in every stroke constant quantities*, because the two last terms of the analogy are such: but the residual air after any stroke is the primitive air with respect to the subsequent stroke, hence if the first residual be  $\frac{1}{2}$  of the primitive air, the second will be the  $\frac{1}{2}$  of  $\frac{1}{2}$  (i. e.  $\frac{1}{4}$ ) and the third,  $\frac{1}{2}$  of  $\frac{1}{2}$  of  $\frac{1}{2}$  (i. e.  $\frac{1}{8}$ ) of the primitive air; and any residual will be the last term of a geometrical progression, the N<sup>o</sup>. of whose terms is the N<sup>o</sup>. of strokes; each term being so often involved or multiplied into itself: if the first term be as here, the quotient of the rec<sup>r</sup> divided by the sum of the capacities of the rec<sup>r</sup> and cyl<sup>r</sup>, it will express what fractional *part* of the primitive air the next residual is; and the progression or series will be fractions and *decreasing*; and if the first term of the series be the quotient

of the aggregate, of the rec<sup>r</sup> and cyl<sup>r</sup> divided by the rec<sup>r</sup>, this quotient will be a whole or mixed No. expressing the No. of times the primitive air contains the residual, i. e. expressing the rarefaction; and it will be the common term of a series reciprocal of the former one and *increasing*; the value of corresponding terms in each, being equally above and below unity. This is the common theorem for determining the rarefaction after any No. of strokes \*; but it supposes a perfect vacuum

\* By this theorem two things will easily be found, which the experimenter must know, viz. what is the rarefaction which ought to be produced by any N<sup>r</sup> of strokes, and, and what N<sup>r</sup> of strokes are requisite to produce a certain degree of rarefaction; (for I have found that if the pump does not effect this in a very few more strokes than the theory requires, it will generally be lost labour to continue to work it, unless in dry weather or a dry room, one has hopes of pumping moisture out of the rec<sup>r</sup>). Both particulars may be best found by the ascending series; viz. by multiplying the quotient, of the sum of the contents of the rec<sup>r</sup> and cyl<sup>r</sup> (in cubical inches) divided by that of the rec<sup>r</sup> (which will be a whole or mixed N<sup>r</sup>, the fractional part of which latter, is to be reduced to a decimal) continually into itself, as many times as there are strokes, and throwing away from every product all the decimal figures to the right hand, except two or three, which will occasion no material error, and much abridge the work; which is also farther abridged by multiplying any power, so produced, by itself, or by any other power thus before found; for the product thus arising, will be that power whose exponent is the *sum* of those so multiplied; as the cube or third power drawn into itself produces the sixth power; or drawn into the fifth power, produces the eighth power; and so in any other. Thus the rarefaction produced by any N<sup>r</sup> of strokes will be found, being expressed by that product or power, whose exponent is the N<sup>r</sup> of strokes; and it will also be seen in the process, what N<sup>r</sup> of strokes should produce any given degree of rarefaction; which may also be found by the converse of this process, viz. by *dividing* any greater power found, by any lesser, for the quotient will be that power whose exponent is the difference

vacuum to be made under the elevated piston, and that no external air intrudes; so that when either of these takes place,  
the

*difference* of their exponents. But when the *rec<sup>r</sup>* is large, and many strokes will be requisite to exhaust it; the operator who must calculate what should be the power of his machine, may avail himself of the help provided for him by the noble inventor of the table of logarithms: for as in these the sum or difference of any two logar<sup>s</sup> is the log<sup>m</sup> of the product or quotient of the corresponding natural N<sup>r<sub>s</sub></sup>; and that the product or quotient of a log<sup>m</sup> (multiplied or divided by any N<sup>r</sup>) is the log<sup>m</sup> of that power or root of the corresponding natural N<sup>r</sup>, whose exponent is the multiplicator or divisor of the log<sup>m</sup>: so whatever is effected by multiplication, division, involution or evolution of natural N<sup>r<sub>s</sub></sup>, may be performed by addition, subtraction, multiplication and division of their log<sup>s</sup>. And thus the *quotient* above-mentioned may be found by *subtracting* the log<sup>m</sup> of the *rec<sup>r</sup>* from that of the aggregate of the *rec<sup>r</sup>* and cyl., and then multiplying the remainder by the N<sup>r</sup> of strokes of the piston; for the product will be the log<sup>m</sup> of that N<sup>r</sup> which expresses the rarefaction; also to find what N<sup>r</sup> of strokes will produce any required rarefaction; take the log<sup>m</sup> of the N<sup>r</sup> expressing this rarefaction; it is plain from what has been said, that this log<sup>m</sup> must belong to that natural N<sup>r</sup>, which is such a power of the aforesaid quotient as would be produced by the same N<sup>r</sup> of involutions, as there should be strokes of the piston employed to produce the rarefaction; and that if this log<sup>m</sup> were evolved as many times as we must suppose its root to have been involved; that root would be found which belongs to the original quotient by whose involution it was produced; and that if the log<sup>m</sup> of the power be divided by the log<sup>m</sup> of the root, the quotient will be (from the nature of log<sup>m<sub>s</sub></sup>) the N<sup>r</sup> expressing how often it had been involved: there is nothing then to be done since we know the log<sup>m</sup> of the above-mentioned quotient, which is the root, but to divide by it the log<sup>m</sup> of the designed rarefaction, and the quotient will be the N<sub>r</sub> of strokes of the piston required.

I insert this and many other things for the ease of those who may be more conversant in experimental chemistry than calculation, and to enable such (without recurring to other books) to subject the air-pump to a rigorous trial; these will also be the persons most likely to make the best use of this machine, on which account,

the unextracted and intruded air, must be in every stroke added to the residual air in the rec<sup>r</sup>, as a constant quantity; which will

and to prevent the fault of the artist from being attributed to the structure of the instrument, I shall also beg leave to add what follows:

The quantity of air in measure, that may in any length of time have forced an entrance into the rec<sup>r</sup>, may be found, and the just allowance made for it in the defect of the pump's performance, by stating, as the height of the merc<sup>y</sup> in the standard barom<sup>r</sup>, is to its ascent or descent in the reduced or standard barom<sup>r</sup> gages, in a given time, suppose six hours, so is the whole content of the rec<sup>r</sup> and its ducts, to the part thereof which would be filled in six hours with the intruded air, if reduced to the density of atmospheric air. Also, to know what allowance is to be made for such intrusion in the defective altitude of the merc<sup>y</sup> in the gages, state, as six hours, is to the time in which one stroke is made (suppose half a minute) so is the ascent or descent of the merc<sup>y</sup> in the reduced and standard barom<sup>r</sup>-gages, in six hours; to the ascent and descent which ought to be occasioned by the air intruded, in the time of one stroke; then the ascent and descent thus found, being diminished or increased according to the ratio of the rec<sup>r</sup> to the cyl<sup>r</sup>, and deducted from and added to the altitude of the merc<sup>y</sup> in these different gages, any remaining difference between that altitude, and what exists at the time in the most perfectly filled standard or reduced barom<sup>r</sup>, is to be attributed to the imperfection of the machine.

If the altitude of the barom<sup>r</sup>-gage, be referred to that of a standard-barom<sup>r</sup> filled with merc<sup>y</sup> not boiled in the tube, though it were otherwise poured hot into it, the tube itself being hot, and carefully purged of air by moving an air-bubble through it, the merc<sup>y</sup> and tube being perfectly clean, yet the altitude of the merc<sup>y</sup> in such a standard-barom<sup>r</sup> must be supposed to be less than it would be if the tube were perfectly filled, by at least  $\frac{1}{100}$ th parts of an inch; because as this air-pump never failed in a favourable state of the air, to raise the merc<sup>y</sup> in the gage thus much higher than it stood in a standard-barom<sup>r</sup> filled (several times) in the above manner; it is plain this latter will be always imperfectly filled and the height of the merc<sup>y</sup> in it deficient, by the above quantity, and I found that it would

will variously alter every term in these series, and produce other series, the terms of which will continually approximate to

would be still more deficient if the merc<sup>y</sup> were poured cold into the tube. Now supposing the altitude of the merc<sup>y</sup> in the standard to be thirty inches,  $\frac{1}{1200}$ ths of an inch is the 1200th part of the whole; and if the merc<sup>y</sup> in the gage be as high as that in the standard, the rarefaction is only 1200; and that in the ordinary Torricellian tube, is, I believe, never greater, but most commonly less than this; though from there being no air bubble apparent at the top of such a tube, when on inclining it the merc<sup>y</sup> ascends, one might imagine that no elastic fluid rested above the merc<sup>y</sup>: for if the tube be filled cold, there will be moisture within it, which will be condensed into small invisible particles by the pressure of the atmosphere when the tube is inclined, but will expand again in elastic vapour, depressing the merc<sup>y</sup>, when by placing the tube vertical, that pressure is removed: and when the tube is filled hot, and so has no moisture in it, an air-bubble will in the same circumstances be visible. This I found however to be partly discharged, and the merc<sup>y</sup> to stand higher in it, by inclining the tube while in the cistern (after it had stood perpendicular and the merc<sup>y</sup> had sunk to the natural altitude) until it had ascended to the top, and taking it full out of the cistern, by closing its end while immersed in it, with my finger, then having shaken out a drop of merc<sup>y</sup> to allow an air-bubble to be once moved through it, this brought up with it most part of the air which had been collected in one bubble at the top; after which restoring the drop which had been taken out, and immersing it again in the cistern, the merc<sup>y</sup> stood in it higher than before, and I believe from this management it would always do so. This was done in the presence of Doctor Young, who from his well-known zeal for the advancement of science, was pleased to be present at a trial of the pump's performance; at which time it so far exhausted a recr as to raise the merc<sup>y</sup> in the barom<sup>r</sup>-gage, near  $\frac{1}{3}$ th of an inch higher than it stood at the highest, in the barom<sup>r</sup>-tube here mentioned, of equal bore with that of the gage, and standing parallel and perpendicular together in the same cistern.

If there be in the recr no moisture nor vapour expansible only in vacuo, the pear-gage (as I have always found) will correspond with both the barom<sup>r</sup>-gages; and when the rarefaction is near 4000, the eye cannot distinguish the difference between

to such numerical part or multiple of the sum of the surreptitious and unextracted air during one stroke, as is expressed in

tween the height of the merc<sup>y</sup> in the latter and that in the most perfect standard-barom<sup>r</sup>; because the difference in their altitudes is not the hundredth part of an inch; so that greater degrees of rarefaction can be known only by the pear-gage; which should therefore be used; and it should be of a proper form and accurately graduated. It is a glass-vessel in shape somewhat like a pear or rather an hydrometer, with a bulb, of a size to contain between four and six ounces of merc<sup>y</sup>, terminating on either side in a tube: that below the bulb (about an inch in length) is open; the upper part or stem (about five or six inches long) is sealed hermetically at top; the internal diameter of one half of the length of the stem next the bulb, should be about  $\frac{1}{8}$ th of an inch, and the cavity exactly cylindrical, as likewise must be that of the upper half; but this latter should be as narrow in the bore as a middle-sized mercurial thermometer, viz. about  $\frac{1}{16}$ th of an inch in diameter: if the stem were of the same dimensions throughout, it could not, unless made inconveniently long, measure both small and great degrees of rarefaction: it is easily made of the above form, by blowing a bulb on a piece of glass-tube, about  $\frac{1}{8}$ th of an inch in diameter; then drawing out the upper part of it (by the glass-blower's lamp) into a slender tube, and sealing its end: or rather by adding to the tube a piece of a thermometer tube. The stem is fastened in a brass pipe or case, having a wide slit along its whole length, through which the merc<sup>y</sup> in the stem is seen, and the degrees are marked on the case. During the exhaustion, the gage is suspended by a slip-wire with its open end over a cistern of merc<sup>y</sup> within the recr, so that the air in it is as much rarefied as that in the recr; and when the pump has been wrought as much as is thought proper, the end of the gage is immersed in the merc<sup>y</sup>, which on the *gradual* readmission of the air, will be forced up into the gage, and fill the bulb; all the air which had been left in the gage, rising to the top, and being reduced nearly to the density of the external air; which it would be exactly, if the gage were placed not vertical, but horizontal. Then, as the whole cavity of the gage, is to the part at the top filled only with air; so is the primitive air which was in the gage, and also in the recr, to the last residuum in each respectively, or so is the rarefaction produced; hence, the ratio of the whole content

in the descending series by the ratio of the recr to the cylr,  
or the quotient of the former divided by the latter ; and in  
the

tent of the gage to that of *any part* of the stem, must be known, and it is thus found :

Let the whole of the narrow part only of the stem be filled with mercr, and this carefully shaken out again, and weighed by the nicest balance ; let the same be again filled together with the wider part of the stem, as far as it is cylindrical, and the contents weighed as before ; then let the whole vessel be quite filled, and the weight of the mercr it holds be found : since the capacity of the whole gage is to that of the stem, or any part of it, as the quantities or the weights of mercr each contains ; and the content of each half of the stem is thus known, and the ratio of the same to the whole, and since each half of the stem is in itself cylindrical, equal parts of the *length* of each separate segment, will be equal portions of the *content* of that segment ; i. e. the contents are as the lengths ; but the contents, and therefore the lengths, will be inversely as the rarefaction, when the residual air in the gage is contained within them ; so that if the whole length be graduated from the upper end to the lower in any  $N^r$  of equal divisions, and the rarefaction be known, when the mercr stands at the lowest division or greatest  $N^r$  (which rarefaction is expressed by the quotient of the weight of the mercr filling the whole gage, divided by that contained in the whole segment) then, as the whole  $N^r$  of divisions, is to that corresponding rarefaction, so is *inversely* any other lesser  $N^r$  of divisions, to the rarefaction, when the mercr will stand at such division. This method must be taken to graduate each half of the stem separately, as they are of different diameters ; but in estimating the length of the wider half, as the content of the narrower half must be added to it, so the wider part must be computed to be so much longer than it is, as the addition of the content of the narrower part would make it, if this were reduced to the same diameter as that of the wider part.

But if the stem were to be thus graduated by an arbitrary  $N^r$  of divisions marked on it, the rarefaction answering to each of them would be expressed by odd or broken  $N^r$ s unfit for measuring it ; and it would be difficult, when the mercr stands not at any division, but between two, to find what may be nearly the rarefaction

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the ascending series by the reciprocal of the same, or by the ratio of the cyl<sup>r</sup> to the rec<sup>r</sup>. For the air intruded, &c. at each stroke,

that experiment; it is therefore necessary to graduate the stem by a decimal division, expressing the rarefaction or residual air by 100ths or 1000ths; which may be thus done :

Let, as above, the weight of the whole content of the gage be divided by that of the whole content of that segment of the stem, which is to be graduated; the quotient will express the rarefaction when the mercy stands at the lowest division or end of the segment; then say, as that quotient or rarefaction, is to the whole length of the segment, measured by and expressed in equal parts, suppose hundredth parts of an inch; so is inversely the decimal, centesimal, or millesimal N<sup>r</sup> nearest to and above the said quotient, to the N<sup>r</sup> of hundredth parts of an inch (to be measured from the top of the segment) at which the (lowest) division should be marked on it, answering to such decimal, centesimal, &c. N<sup>r</sup> expressing the rarefaction, when the mercy will stand at that division: and as the said quotient (of the weight of the content of the whole gage, by that of the whole segment) to the said length of the segment; so is the second decimal, centesimal or millesimal N<sup>r</sup> inversely, the second division to be marked; and so on until the whole is graduated.

Example. Let the weight of the mercy contained in the narrower or upper segment, be two grains, and that in the whole gage be 1970 grains (which were the measures of my gage): the quotient of the latter divided by the former is 985; so that when the mercy stood at the lowest division, the rarefaction was 985; the nearest millesimal N<sup>r</sup> to which is 1000: also the length from the top of the stem which two grains weight of mercy filled, was 141 hundredth parts of an inch: as therefore 985 is to 141, so is inversely 1000 to 138, 88 hundredth parts of an inch; which is the length from the top of the stem, at which the division should be made, where the mercy, when stationary, would shew a rarefaction of 1000. In like manner as 985 : 141 :: inversely 2000 : 69, 44 hundredth parts of an inch, the length from the top, at which the division answering to a rarefaction of 2000 should be made; which will be half the former length: and thus may the rest of the segment be graduated

stroke, being the same, its quantity must at length be directly as the rec<sup>r</sup>; and the quantity remaining after each stroke, as the capacity of the rec<sup>r</sup> to that of the cyl<sup>r</sup>; consequently the rarefaction the reciprocal of this.

HENCE appears the mischief of leaving any air under the depressed piston; for the whole of it *must pass into the rec<sup>r</sup>* at every stroke; and if the rec<sup>r</sup> be small, the greater will be its density there; but if the rec<sup>r</sup> be large, there must be more strokes to exhaust it, and so more additions to the residual air in it; also less of it can be pumped out again: however, though no air were left under the piston, yet if air intruded from the machine's being leaky, its power in extracting such surreptitious air, would not at all correspond with the same in extracting the primitive air in the rec<sup>r</sup>; for with respect to this latter, the greatest rarefaction in the cyl<sup>r</sup> itself is given,

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graduated; first, either by a continual bisection of the divisions towards the top (which will be always one extremity of the interval bisected) for such bisection, as it *halves* each length of the segment, must *double* the rarefaction corresponding to the lower extremity of the portion bisected, these portions being inversely as their corresponding rarefactions; and so the least rarefaction (of 1000) would be continually doubled; or, secondly, according to the above-mentioned analogy, by dividing the product of the least rarefaction, multiplied by the length of the segment (viz. in the above case of 985 by 141; or of 1000; by 138,88, which is the same) by any greater N<sup>rs</sup> expressing such rarefaction as one would chuse to mark on the scale; for instance, by 1500, 2500, &c.: then the quotients will be the lengths from the top, at which these rarefactions should be marked. The lower or wider segment of the stem is to be separately graduated in the very same manner.

and so likewise must be ultimately that in the rec<sup>r</sup>, let its capacity be what it may. In this machine, the air under the piston being conveyed away by the circulating-pipe, before the communication of the cyl<sup>r</sup> with the rec<sup>r</sup> is opened, it cannot get into the rec<sup>r</sup>, and the rarefaction in the cyl<sup>r</sup> being as it were indefinitely great, equal as above-mentioned to 176000, that in the rec<sup>r</sup> may be indefinitely increased within this limit; whereas the intruded and unextracted air under the piston (were there any) *would* get into the rec<sup>r</sup>, and the part of it which could be pumped out, would depend on the proportion between the cyl<sup>r</sup> and rec<sup>r</sup>, just as in the case of air admitted through leaks in the machine.

IT is not therefore here pretended, that the rarefaction could be carried to an unlimited degree, even on the principles of the pump's mechanism; and yet perhaps it may be presumed that, even on these, its construction is superior even to that of Mr. Cuthbertson, the only one which pretends to a power of indefinite exhaustion: and as it is only from a belief of this, that the machine here described is published, so I may be permitted to observe, (having had no opportunity of ascertaining by trial the excellence of his, though I believe it is excellent; nor of seeing any description of it, but that in the Encyclopædia Britannica, just published here) that I conceive its perfection must depend on the supposed circumstance of

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no air being ever admitted into the barrel through the valve or through the perforation in the piston: for if when the valve is open, discharging the air pumped out, and the external air is then pressing on the piston with its whole weight, any of it should force its way through the piston; the rec<sup>r</sup> is then open towards the barrel, and it must pass in an incalculable quantity into the rec<sup>r</sup>. Now the piston in his pump has the duct through it opened at every stroke, and it is closed again by a conical stopple, supplying the place of a cock, and made air-tight only by oil; which stopple being fastened close in the piston only by the force with which the piston is raised, arising from friction, this force or pressure (unless the piston moves more stiffly than one lubricated with abundance of oil, may be supposed to do) may sometimes be insufficient to make the stopple firm in its socket, until it is gradually pressed by air condensed above it, and until the valve opens, and the external air rests on the piston; so that if the piston be not perfectly air-fast, some of it must get through into the rec<sup>r</sup>; and though the friction of the piston should be *always* so great as to prevent this happening, yet if any small particle of dirt should have got between the stopple and its cavity, it would remain impacted there, and be likely to render the duct permeable to air: it seems therefore too delicate a circumstance, to rest the performance of the machine on, that this duct enclosed within the barrel, and opened at every stroke, should, at once, be so closely shut

again, as never to admit air: also the base of the stopple must be broad, that it may be easily disengaged from its cavity which enlarges the surface or joint that is to be made impervious to air: this stopple is in reality a kind of valve, resting on the extent of its whole conical surface as a base, and it was before observed how difficult it is to make a valve airtight, when the smallest solid particle of dust, &c. will prevent the contact of the surfaces though ever so extensive, and that the danger of this increases with the enlargement of the surface; and that were it not from this natural imperfection of valves, Mr. Smeaton's air-pump ought to be inferior to none; its mode of action being precisely the same as that of Mr. Cuthbertson, except that in the latter, metallic valves or stopples are substituted for the flexible valves in the former: whereas the excellence of a stop-cock is, that the surfaces of the key and shell are never *separated*: no dirt can get between them, nor oil be blown away; but stiff ointment may be applied instead of oil, to make them air-fast: to the stop-cock therefore, and the unperforated piston, I attribute the excellence of the pump here described above others constituted on the like principle; for in it, though air should get in through the upper valve, &c. it cannot get into the rec'; whereas in the others, if air insinuates through the piston, it must do so; and if to prevent this, in Mr. Cuthbertson's machine, it were provided to have a pool of oil above the piston, I imagine  
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It would not be a perfect remedy, even though I were mistaken in the apprehension that such abundance of oil, would generate a greater quantity of factitious air: for when the valve or duct in the piston is open, the oil must descend through it with all the impurities that may be in it; and if the oil above the upper valve can descend into the barrel, the impurities in it will be added, which if they adhered to the stopple or valve in the piston, would be likely to occasion its admitting air; also the oil being thus churned in the barrel, would perhaps entangle air, especially when viscid, as it will become by corroding the brass. In this pump, it is not necessary to use oil, especially if the barrel be made of pewter; for then the hog's-lard or ointment used will not lose its lubricity; in fact fluid oil is inadmissible, for it would certainly render the cock, though formed and ground with care (how much more then a valve?) not air-tight; the air forcing a passage even through the oil within the joint, if this be not very close, which in a cock whose key is in continual motion cannot always be; nor is this hard to conceive; for where ever a column of merc' as high as that in the barom', resting over a joint or chasm, could force a passage, the air will do the same, and perhaps more powerfully.

IT will appear then that there is no kind of limitation in the pump here described, which is not in any other; for in the

the others, whatever air is left above the piston undischarged, or enters by the valves in the piston or top of the pump, is diffused in the cyl<sup>r</sup> under the piston (suppose it could not get into the rec<sup>r</sup>) ; and the piston being put down, whatever cavities are under it, have the same quantity of it resting there, when the rec<sup>r</sup> is opened, as in this pump ; and if air insinuates by the perforated piston, it is an inconvenience from which this is secure ; also it condenses with a single barrel, and without any additional parts, which none other can do. It might be constructed with two barrels, and the two cocks might be turned together by one handle, in a manner well known and in use ; but in this form, it would neither be convenient nor portable ; however in the form here described, the single barrel may be made so large, as to exhaust as fast as two of usual size ; and it is easy to conceive from the theory, that the largeness of the barrel is every way an advantage, for the cavities under the piston need not be proportionably enlarged.

As it is scarcely possible to prevent the intrusion of some air while the pump is working, and as the quantity so intruded, will be proportional to the time of exhausting, which time would be injudiciously lengthened, if the pause at each stroke were made longer than is necessary for the air to pass from the rec<sup>r</sup> to the cyl<sup>r</sup> until its density is the same in both in any degree of the rarefaction ; it would be a desirable thing

thing to know whether the air passes into the cyl<sup>r</sup> with a velocity variable according to its density, and in what ratio. The time of the air's passage cannot be discovered by the motion of the merc<sup>y</sup> in the gage; for when the air is much rarefied, this motion during one stroke, is so little as to be imperceptible, and when it is greater, the merc<sup>y</sup> vibrates so much in the tube, and undulates so long, after the air is passed into the barrel, that the term of its passage cannot be discovered: it must be found by reasoning on physical principles; and the enquiry is to be prosecuted on these data or assumptions, that the measures of the rec<sup>t</sup>, duct and cyl<sup>r</sup> are invariable quantities; and that in the cyl<sup>r</sup> there is a perfect vacuum, into which the air in the rec<sup>t</sup> is to expand itself, after the piston is raised to the top.

THE construction of this machine was primarily undertaken with a view to discover whether the Aurora Borealis is an electrical phænomenon; whether we could in *large* exhausted vessels exhibit its genuine appearance; what must be the rarity of the air in which it is visible, and the heights in the atmosphere, wherein it exists, and within which it is (if at all) confined, &c. These enquiries however I did not prosecute; yet the reader will not I hope be displeased at my extending this long paper still farther by an account of the following experiments relative to them, though they are inconclusive; especially,

especially, as from the difficulty of making a perfect vacuum in the standard-barom', and of comparing the altitude of the merc' which ought to be in it, with that in the gage, I found the exhibition of the genuine Aurora Borealis, the most certain mark of great rarefaction, as not requiring a comparisfon of the barom' and pear-gages.

I CONNECTED with the rec' (which was used in the foregoing trials of the pump's exhausting power, and whose capacity was 122 cubic inches) by means of a brass box fixed on the top of it, one end of a glass-tube twenty-one inches long and  $\frac{3}{4}$  of an inch in diameter, furnished at one end with a brass cap terminating in an open pipe, which was inserted laterally into the box of the rec': the other end of the tube was closed sometimes with a plate of brass cemented on it, and at other times with a glass plate; both which afforded the same appearances. The tube was extended horizontally, being supported at the end remote from the rec' by a glass-pillar; and it was exhausted with the rec'; during the process of which, I applied to the tube in the dark, an electrified glass-tube, which produced the following appearances in repeated trials.

THE tube shewed no electricity from presenting to it the excited tube, until the rarefaction was about 100; then there appeared within it dense and bright coruscations, but they were

were interrupted, not extending the whole length of the tube, neither would they appear when the excited tube was presented to the end, but when to the middle only of the exhausted one; and it was remarkable, that coruscations exactly resembling the above, in their form, &c. except that they appeared when the excited tube *touched any* part of the other one, and that they were so faint as to be scarce visible in a room made quite dark, first *began* to appear, when the rarefaction, as shewn by the pear-gage, was 4000: the standard-barom<sup>r</sup> above-mentioned being, at the same time, at 30,1, and the barom<sup>r</sup>-gage at 30,12. When the rarefaction was carried beyond this, so as to raise the merc' in the barom<sup>r</sup>-gage, a little higher in several trials, and to advance that shewn by the pear-gage sometimes up to 26000, the appearances were the same, but the gleams of light still fainter; they were a colourless pale white; the coruscations, which were scarce visible, *seemed* conical pointed, waving or streaked, and did not extend the whole length of the tube, exhibiting the most perfect resemblance of the thin pale coloured Aurora Borealis.

IN the intermediate degrees of rarefaction, between 100, and 4000 (indicated as above by the *gages*) the phænomena were as follows:

AT 300, the presentation of the excited tube *near* to the exhausted one, first occasioned continued flashes in it, filling

its whole length ; but this only when presented to the middle, not the ends, this latter first occurred when the rarefaction was greater ; and then at every approach and recession of the excited tube, without fresh excitation, even for fifty times together, and with scarce any diminution of brightness to the last, or sign of decay until I ceased to present it, such flashes were produced ; they filled the whole tube, but that they were brighter and of smaller diameter at the middle of its length ; they were also not only denser but of a more yellow colour, than the faint coruscations before described : but the most distinctive difference between both these kinds, and indicating the great degree of rarefaction necessary for the exhibition of the former was, that when *they* appeared, the excited tube produced no light at all in the other, except at the *first* presentation and *actual contact* with it : from which I concluded (too stupidly and hastily) that the electricity of the former was completely discharged, and that the more perfect vacuum, was a more perfect conductor of electricity, even more so than metals : but though I am yet of opinion that the fact was so, yet it may, for ought I know, be possible, that the tube produced no light after the first presentation, not because it was quite discharged, but because its electricity, lessened by the first discharge, would not pass nor be conducted by the more perfect vacuum in the other tube ; or, if it burns, destroys, or changes into nitrous acid the air which conducts it, what remained  
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in the tube, &c. may by the first explosion have been so consumed.

BUT whether this or the contrary be the fact, the experiments have satisfied me, that the Aurora Borealis *is* an electrical phænomenon; that, (at least when it is faint and of a pale colour) it cannot appear in air less rarefied than near 4000 times \*; and consequently that its nearest distance from the earth is about forty-five miles (according to Doctor Halley's table of the air's rarefaction at different altitudes); that in air rarefied more than 26000 times, it would not be visible, and therefore its greatest distance is about fifty miles, (by the same table): I am notwithstanding sensible it may be less or greater: it may be *less*, for though my pear-gage shewed that degree of rarefaction, I pretend not to say what the rarefaction *really* was; it might be six times less; but it could not, I think, be known by any gage, what it was, as I am persuaded, that the difference of altitude between my barom<sup>r</sup>-gage, and that of the most perfect barom<sup>r</sup>, would at that time be imperceptible to the eye: it may be *greater*, for a quantity or stratum of electric matter  $\frac{3}{4}$  of an inch in thickness, as in my tube, may be invisible, when one of the same density, but many

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\* Perhaps because denser air, affording too much resistance to its passage, i. e. being a worse conductor, it takes a circuit by the rarer air in the higher regions, from the place where it is positive to that where negative.

miles in thickness, as in the atmosphere, may be quite luminous, though the light from it be diminished by the distance from the eye. The light was fainter in every degree of the rarefaction, when there was moisture in the tube, from my having put a little bit of wet leather in the rec<sup>r</sup> (which however was dried in the exhaustion;) and this inclines me to think, that it is *air* burnt and exploded in its passage which makes the electric matter visible; and that were there no air, if it could pass at all, it would not be luminous: for though we were to suppose, that the electric matter would be rendered luminous by mere watery vapour without any air; yet I imagine the extreme cold, in very elevated regions of the atmosphere, would freeze this vapour, as it does near the earth, and condense it into icicles, destroying its elasticity; so that it could not ascend, by its expansive force, beyond that height, in which there would still be air, though of great tenuity: if these things be so, the Aurora Borealis is confined within our atmosphere.

N. B. THE pear-gage with its metal cage and wire, being within the rec<sup>r</sup> prevented me from knowing what would be the appearance of the electric matter in passing through it.

I HAD not an electrical machine mounted; so could not in these experiments try the effect of continual electrification, and it

it has not been in my power to repeat them: if it had I would not take the liberty to offer them to the public so imperfect: they are presented as hints to direct the enquiries of others, who are so circumstanced as to be able to prosecute them, and also as suggesting perhaps the best test of the pneumatic engine's exhausting power.